

STARK®

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650LB 2-BAR ADJUSTABLE TRUCK LADDER RACK

ITEM: 26500



OWNER'S MANUAL AND SAFETY INSTRUCTIONS

SAVE THIS MANUAL: KEEP THIS MANUAL FOR SAFETY WARNINGS, PRECAUTIONS, ASSEMBLY, OPERATING, INSPECTION, MAINTENANCE AND CLEANING PROCEDURES. WRITE THE PRODUCT'S SERIAL NUMBER ON THE BACK OF THE MANUAL NEAR THE ASSEMBLY DIAGRAM (OR MONTH AND YEAR OF PURCHASE IF PRODUCT HAS NO NUMBER).

FOR QUESTIONS PLEASE CALL OUR CUSTOMER SUPPORT: (909) 628 4900 MON-FRI 9AM TO 3PM PST

IMPORTANT SAFETY INFORMATION

WARNING

GENERAL SAFETY WARNINGS

Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in serious injury. Save all warnings and instructions for future reference.

The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator. Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

- **Read and understand all instructions.** Failure to follow all instructions may result in serious injury or property damage.
- Do not allow persons to operate or assemble the product until they have read this manual and have developed a thorough understanding of how it works.
- **Do not modify this product in any way.** Unauthorized modification may impair the function and/or safety and could affect the life of the product. There are specific applications for which the product was designed.
- **Keep work area clean, free of clutter and well lit.** Cluttered and dark work areas can cause accidents.
- **Keep children and bystanders away while assembling the truck rack.** Distractions can cause you to lose control, so visitors should remain at a safe distance from the work area.
- **Be aware of all power lines, electrical circuits, water pipes, and other mechanical hazards in your work area.** Some of these hazards may be hidden from your view and may cause personal injury and/or property damage if contacted.
- **Carrying any load can be hazardous.** All loads must be tied down securely to the rack to prevent them from vibrating or sliding forward, backward, laterally or being blown off or broken by unexpected wind or road hazards such as potholes.
- Check each time you install the rack, load the rack, as well as daily to ensure that all connections are tight. Periodically check welds for cracking caused by metal fatigue.
- Avoid roll over by ensuring that loads are not top-heavy. High loads must be transported with **GREAT CAUTION** to prevent loads from striking low overhead objects or tipping during turns, abrupt stops, or high winds.



SAVE THESE WARNINGS

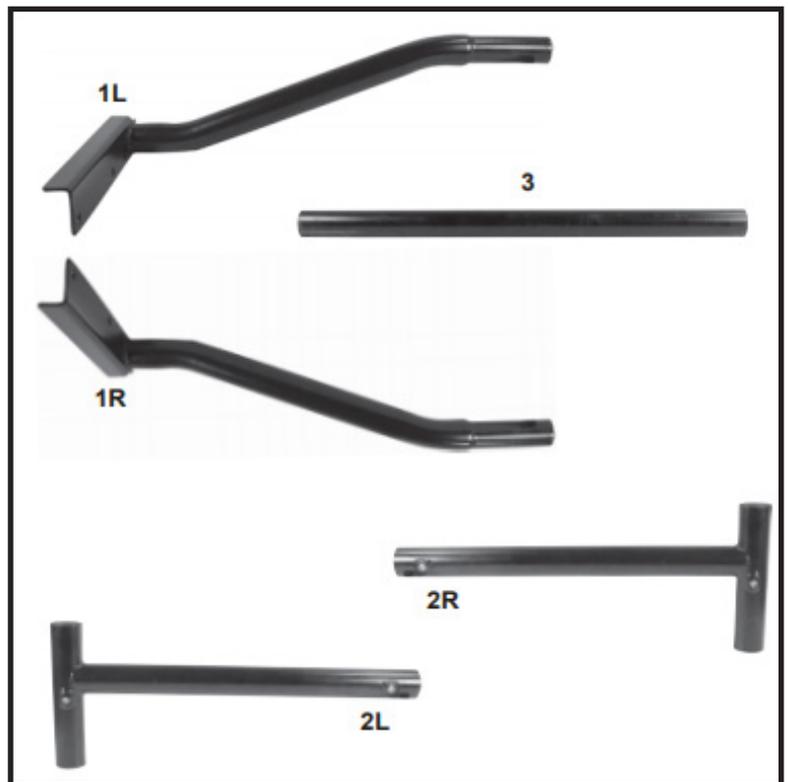
FEATURES AND PARTS LIST

This truck rack is great for hauling ladders, lumbers, pipes, and other long and big items on your truck and pick-up. It features heavy duty durable steel construction for high durability. It is easy to install and fit all pickup trucks as it is adjustable.

- Easy To Install
- Fits All Pickup Trucks
- 500 Lbs RATED Capacity
- 650 lb stationary
- Max Height: approx. 32" Plus the height of your truck's bed
- Width: Adjustable for most pickup trucks (Adjustable width of 5' minimum to 6' maximum where rack attaches to track bed)



Verify that you have received the correct quantity of hardware and parts shown below.



HARDWARE LIST

DESCRIPTION	QTY
HEX BOLT 3/8" x 1 3/4"	16
FLAT WASHER 3/8"	16
LOCK NUT 3/8"	16
ALIEN HEAD SCREW 3/8" x 1/2"	12

PARTS LIST

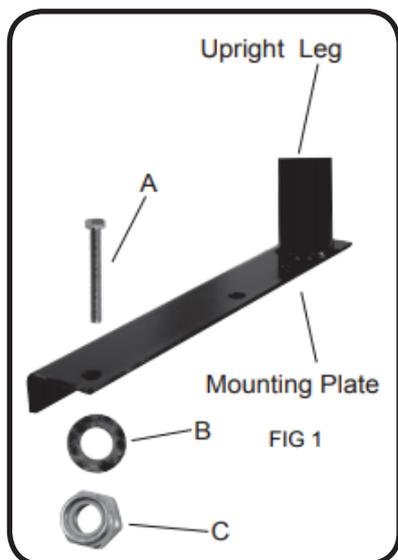
ITEM #	DESCRIPTION	QTY
1L	LEFT UPRIGHT	2
1R	RIGHT UPRIGHT	2
2L	LEFT CROSSBRACE	2
2R	RIGHT CROSSBRACE	2
3	CROSSBRACE EXTENSION	2

ASSEMBLY AND OPERATION

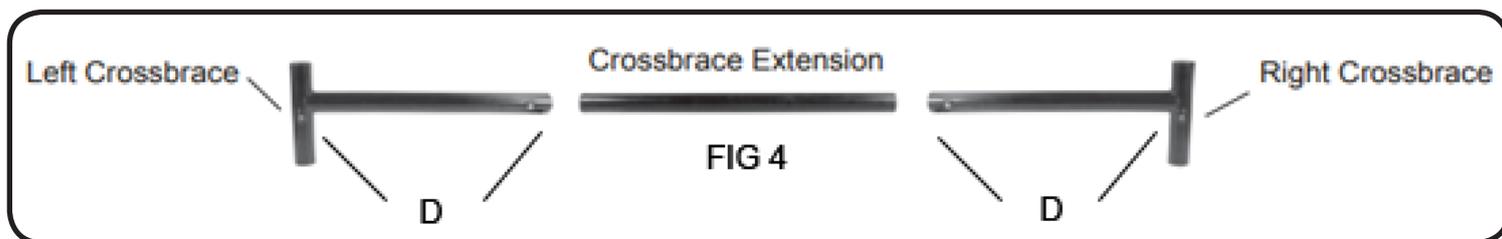
STEP 1. Position the front Mounting Plate of the Upright leg as close to the cab as possible. Locate the pre-drilled hole in the footplate that is furthest from the leg and drill a 3/8" hole through the truck's bed rail. (FIG 1) A second hole for a bolt must be drilled through both the footplate and the truck's bed rail as close as possible to the front leg without sacrificing access to the bolt underneath the truck's bed rail. This bolt must be accessible in order to put on the washer and nut. Attach the footplate to the truck using bolts (A), washers (B) and nuts (C).

Repeat Step 1 as you position the remaining Upright leg for this section.

DO NOT over tighten any bolts.



STEP 2. Set the rack to the high (FIG 2) or low (FIG 3) position, whichever is best for the cargo and the truck, by flipping the Crossbrace. For bowed canoes, the high position is recommended. If you choose to flip the Crossbrace, you will have to remove and replace the Caps.



STEP 3. Insert the crossbrace into the crossbrace extension (Fig 4) and set the entire assembly on top of the upright legs. Center the crossbrace left to right and secure it with the allen head set screws (D). Secure the crossbrace to each upright leg with the included allen head set screws.

To install the rear portion of the cargo truck rack on the truck bed, repeat the above steps. Before drilling the mounting plate, ensure that the plate does not overhang or interfere with the tail gate.

The cargo truck rack is not ready for use.

WARNING: DO NOT EXCEED 500LB LOAD CAPACITY

DISCLAIMER

PLEASE READ THE FOLLOWING CAREFULLY

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Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only and are not available individually as replacement parts.



SAVE THESE INSTRUCTIONS

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Questions, issues or missing parts?

Before returning to your retailer, our customer service team is here to help.



Call Us: 909.628.4900

Email Us: info@starktoolsusa.com

Hours of Operation: 9am - 3pm PST Monday - Friday

PRODUCT MADE IN CHINA